

REPUBLIC OF UZBEKISTAN
MINISTRY OF HIGHER EDUCATION, SCIENCE AND INNOVATION
FERGANA POLYTECHNIC INSTITUTE
FACULTY OF LIGHT INDUSTRY AND TEXTILE

“Natural fibers” of the department

5321500-“Preparation of raw materials for weaving” for students of the graduate course of light industry technology and equipment (weaving)

**From the disciplines “Tissue Structure Design”, “Network Technologies”.
final state certification questions**

1. On what basis is the scheme of textile production technological processes selected?

Key words and phrases: (tissue recipe, mathematical model, technological drawing.)

2. What are the processes of the general technological sequence chain of cotton tissue production?

Key words and phrases: (cotton thread, slatted, lamel, gula.)

3. What technological processes are there for the production of silk fabrics?

Key words and phrases: (silk thread, bobbin, steaming machine.)

4. What is the purpose of rewinding threads?

Key words and phrases: (defects, twist, knot.)

5. Please provide general information on the process of preparing yarn for weaving?

Key words and phrases: (select, rum, divigatel, imutsya.)

6. How to determine the general technological sequence of cotton tissue production?

Key words and phrases: (canvas, cotton fiber, flowers, batan beam.)

7. Explain the peculiarities of the technological processes of production of silk fabrics?

Key words and phrases: (silk, displacement, ratio, surface density.)

8. How is the thread number determined?

Key words and phrases: (thread texture, density, fabric width.)

9. What factors are used to choose the method of tying cotton, wool and silk threads?

Key words and phrases: (merino, lamel, number of strands, thread composition.)

10. Describe the development of the textile industry in Uzbekistan?

Key words and phrases: (atlas, adras, silk, hand loom, margylan.)

11. How many types of weaving are there in weaving?

Key words and phrases: (furry, non-woven, complex mat, sarja satin, feathery.)

12. What is tissue?

Key words and phrases: (body, yarn, knitting machines, knitting)

13. What are the ways to make hummus?

Key words and phrases: (carriage, jacquard, kulachok, mixed, arcade cords.)

14. What does the production process of thread products depend on?

Key words and phrases: (fiber content, cleaning aggregate, text, twist.)

15. What types of fabrics do Jacquard machines produce?

Key words and phrases: (towel, arc cord, multi-armed.)

16. What does rom capacity depend on?

Key words and phrases: (controller, bobbin holder, body density, spool.)

17. Explain the structure of fibers?

Key words and phrases: (elementary, natural, synthetic.)

18. Mention the types of rewinding machines?

Key words and phrases: (puck, disc, purginal, electronic, pneumatic.)

19. What are the dimensions of weaving and weaving spools?

Key words and phrases: (fabric width, machine width, fabric density)

20. How does uneven length of threads in a group spool affect the amount of waste?

Key words and phrases: (flange spool, density, thread properties)

21. List the ways to reduce waste in the selection process?

Key words and phrases: (chain frame, coil holder, breakers)

22. Causes of thread breakage during the selection process and ways to reduce it?

Basic words and phrases: (tension, uniformity, number of turns)

23. What is the importance of following the alternative selection factors of the selection machine?

Key words and phrases: (speed, lever, bobbin holder)

24. What are the tasks assigned to control cleaning devices?

Key words and phrases: (thread guide, needles, lamellae)

25. What are the tasks assigned to electronic control cleaning devices?

Key words and phrases: (signal light, air spray device ,dust.)

26. What are the tasks assigned to the optical electronic control cleaning device?

Key words and phrases: (thread defects, computer control, automatic stop.)

27What is the function of the Uster electronic thread cleaner?

Key words and phrases: (squeezing force, shaped pucks, hook.,)

28. Explain the importance of threading process?

Key words and phrases: (connecting machine, lamel, gula)

29. Can you describe the methods of weaving knots?

Key words and phrases: (fixed, needle, scale)

30. Can you describe the importance of knotless threading?

Key words and phrases: (pocket, clamps, connecting carriage.)

31. Can you describe the importance of connecting the ends of the thread pneumatically?

Key words and phrases: (saplo, compressor, technical threads.)

32. What are the requirements for the restaurant?

Key words and phrases: (recipe of ohor, fiber content of yarn, time of ohor.)

33. What is the reason for absorption of sugar in the sugaring process?

Key words and phrases: (amount of thread, thread diameter, thread number.)

34. How do the physical and mechanical properties of yarn change during the process of calendering?

Key words and phrases: (mechanical, tension, friction.)

35. List the adhesive used for plastering?

Key words and phrases: (potato starch, water, special container.)

36. What is the difference between starch PYS and KMS preparation?

Key words and phrases: (quantity, composition, time of fermentation.)

37. Substances included in the composition of ohor and their function?

Key words and phrases: (filament, film, natural polymer.)

38. What do you mean by the viscosity of the oil and how is it determined?

Key words and phrases: (synthetic polymer, wheat, industrial waste.)

39. How is the concentration of the ash calculated and list the methods of its determination?

Key words and phrases: (acoustic, ohor concentration, compression ratio.)

40. What do you understand by the amount of weight loss?

Key words and phrases: (viscose, cotton, thermomechanical.)

41. How is the amount of surface and actual sintering calculated for different raw yarns?

Key words and phrases: (canteen, 100%, storage temperature.)

42. What factors affect the amount of aging?

Key words and phrases: (surface finish, yarn type, dense.,)

43. How does stretching in the calendering process affect the physical and mechanical properties of yarn?

Key words and phrases: (stretching, friction, drying zone.)

44. What are the requirements for the repackaging process?

Key words and phrases: (threads, defects, virginity,)

45. What is the purpose of the rewinding process?

Key words and phrases: (blade, connector, waste.)

46. List the basic guiding devices of rewinding machine?

Key words and phrases: (tube, screw, guide)

47. What is the function of a balloon extinguisher and how does it affect voltage?

Key words and phrases: (knot, hairiness, twist, clamp, tracer)

48. List the types of cylinder extinguishers and what kind of cylinder extinguishers are installed in modern rewinders?

Key words and phrases: (cylinder, cleaner, string in a tube)

49. Enumerate the types of tension devices. What is the tension in the rod tension device?

Key words and phrases: (automatic, tube band, warning device)

50. What types of tensioning devices are installed in rewinding machines?

Key words and phrases: (lever, balloon extinguisher)

51. How does a pneumatic tensioner work?

Key words and phrases: (saplo, tension, sensor)

52. Explain the working principle, advantages and disadvantages of mechanical control cleaning device?

Key words and phrases: (thread connector, for purses, hot)

53. What indicators can be installed and monitored on the "Uster" control-cleaner during the repacking process?

Key words and phrases: (vodka and tan threads, kalava urchug, tube setter)

54. In what cases does the operation of capacitive control-cleaning devices cause a decrease in the productivity of the loom?

(stopping hook, kalava, diverter)

55. What indicators do you know that determine the placement of a 1pm roll?

Key words and phrases: (thread, parallel, line pitch)

56. What is the difference between contiguous and non-contiguous windings in a bobbin?

Key words and phrases: (parallel, tex, winding diametric)

57. How is the winding density in a coil determined?

Key words and phrases: (thread number, thread count, rotation speed)

58. How does the density change over the surface of a conical coil?

Key words and phrases: (drum, flange, reel width)

59. What do you mean by parallel winding? What are its advantages and disadvantages?

Key words and phrases: (parallel caret, parallel)

60. Tell me about ways to increase the winding density in a coil?

Key words and phrases: (thread number, winding type, tissue density)

61. How to join the ends of a broken thread without a knot?

Key words and phrases: (connection, hair connection, knot connection.)

62. What are the special features of precision rewinding machines?

Key words and phrases: (automatic, voltage regulator, cylinder extinguisher)

63. What technological indicators are controlled in rewinding machines?

Key words and phrases: (Stop hook, Wrap, physical property)

64. List the main areas for improvement of the repacking process?

Key words and phrases: (high speed, roll diameter, divigatel)

65. What are the requirements for the selection process?

Basic words and phrases: (body reel, frame, plane)

66. In what cases are the methods of grouping and nesting used?

Basic words and phrases: (silk, wool, chemical fiber, conical drum)

67. What is the difference between continuous and continuous rolling frames?

Basic words and phrases: (turning frame, steering wheel, guide)

68. Explain the procedure for threading the Tanda frame?

Basic words and phrases: (coil capacity, V-shaped frame, flange diameter)

69. What are the advantages of group selection?

Basic words and phrases: (cotton, ohar, bobbins)

70. Why is the speed of the group sorting machine faster than that of the folding sorting machine? high?

Basic words and phrases: (rim, bars, conical)

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**“Design of tissue structure”
from science**

1. Explain the structure of thin reps covers in fabric?

Key words and phrases: weft, reps, cover

2. When preparing the fabric for weaving, picking production bunches, their number is determined based on what?

Key words and phrases: typing joys

3. What is the basis for choosing the number of stitches when weaving a fabric?

Key words and phrases: (shoda, tissue)

4. Which chemical and synthetic fibers are added to woolen and semi-woolen fabrics?

Key words and phrases: semi-wool fabrics and synthetic fibers

5. What is the difference between warp and tan covering in weaving?

Key words and phrases: rope, fabric

6. Explain the types of weaving with warp and weft threads of different planes?

Key words and phrases: arkok, tissue mechanism

7. Elucidate the advantages of multi-threaded looms?

Key words and phrases: shuttle, dastgoh

8. Write information about the division of mechanisms for opening a multi-rotor table into groups?

Key words and phrases: shuttle, platform mechanism

9. Which fabrics are widely used worldwide?

Key words and phrases: cotton, fiber

10. How is the number of threads in the ratio of the fabric determined by the body and by the warp?

Key words and phrases: tissue report

11. What is the basis for the acceleration of the shuttle when weaving the fabric?

Key words and phrases: shuttle acceleration

12. How is the mechanism for throwing a loom without a shuttle moved?

Key words and phrases: shuttle, acceleration force

13. What methods are used to remove the complex tissues?

(rope, fabric)

14. Name the types and groups of weaving in weaving?

Key words and phrases: shuttle, acceleration

15. What are the main features of the most commonly used weave in weaving?

Key words and phrases: mowing the canvas

16. What is the difference between simple mowing and complex mowing?

Key words and phrases: sarja, satin

17. How to change the density of the fabric in terms of warp and weft?

Key words and phrases: texture, body, threads, density

18. Significance of warning signals on fabric and skin?

Key words and phrases: arqoq, tahda

19. Tell the role and importance of khumza in weaving fabric?

Key words and phrases: khumza, tissue

20. How to identify finished fabric defects and its importance?

Key words and phrases: defect, tissue

21. What program is used to create the texture and its importance?

Key words and phrases: program, tissue

22. Which warp fabrics are recommended for knitting on jacquard machines?

Key words and phrases: jacquard, cars

23. At what points are the threads in the fabric re-threaded?

Key words and phrases: fabric, tanda, threads

24. Give the main mechanisms of the machine for tying broken threads in the fabric and their function?

Key words and phrases: tissue, body, threads, mechanism

25. What kind of defects are caused by the wrong wrapping of the fabric winding reel?

Key words and phrases: tissue, body, reel

26. What role does the lamerni waifa play in weaving?

Key words and phrases: tissue, body, needle

27. What is your understanding of the full enthronement picture?

Key words and phrases: tissue, painting of the throne

28. Explain the change in surface appearance of manufactured tissues?

Key words and phrases: overview

29. What is the concept of assortment in weaving?

Key words and phrases: assortment, series, fabric

30. In what cases can the production of taffeta or thin cotton fabric be launched?

Key words and phrases: arqoq, sarja, tissue

31. In which machines, describe the determination of the speed and number of shuttles?

Key words and phrases: shuttle, platform mechanism

32. Explain how to determine the number of threads in the ratio of the fabric by the warp and weft method ?

Key words and phrases: sarjatanda and arqoq

33. What methods of knitting do you know?

Key words and phrases: knitted fabric

34. Directions for development of their assortment in the production of wool gauzes in textiles ?

Key words and phrases: wool assortment

35. Tell the main properties of tissues produced by simple shearing?

Key words and phrases: cloth, property

36. Which simple harvest can produce 2 or 4 sheaves?

Key words and phrases: canvas is in the air

37. In the construction of which weaving, the number of threads on the body and warp is equal to 1?

Key words and phrases: canvas, report

38. Classification of textile fabrics based on different indicators?

Key words and phrases: classification of principles

39. Satin cutting, its main indicators and conditions of preparation?

Key words and phrases: atlas, mowing

40. Weaving in weaving, its main indicators and conditions of construction?

Key words and phrases: terms of composition

41. What are the main indicators and conditions of the program for the selection of cotton cutting?

Key words and phrases: terms of canvas composition

42. How and on what basis is the embroidering program made in large pattern fabrics?

Key words and phrases: large patterned fabrics

43. Textile fabrics are classified according to their characteristics?

Key words and phrases: gasification feature

44. Determining the structure of weaving complex fabrics in textiles.?

Key words and phrases: complex textures

45. What are the types and types of pure cotton gauzes and what are they produced for?

Key words and phrases: assortment of cotton gauze

46. Which of the following are the differences between crop harvests and mixed harvests?

Key words and phrases: compound, derived phrases

47. What are the general characteristics of the mowing?

Key words and phrases: satin, satin cuts

48. Which types of tissue are called raw tissue?

Key words and phrases: tissue, raw tissue

49. What are the parameters of ordinary fabric serge cutting and satin cutting?

Key words and phrases: polotno, sarja

50. Explain the conditions for establishing a general meeting?

Key words and phrases: the conditions for creating sentences

51. The role and perspective of textile enterprises in Uzbekistan?

Key words and phrases: textile industry

52. How many types of weaving are divided into?

Key words and phrases: type of mowing

53. Explain the elements of complete weaving of the fabric?

Key words and phrases: complete typing

54. Explain the important properties of crepes?

Key words and phrases: adjectives, properties

55. Explain the report of tissue cutting on body and argoq?

Key words and phrases: tanda, arqoq, rapport

56. Assortment of non-woven fabrics?

Key words and phrases: fabric assortment

57. Classification of production methods of non-woven fabrics and products?

Key words and phrases: fabric assortment

58. What is tissue shearing?

Key words and phrases: tissue, asartimen

59. Classification of tissue cutting into classes?

Key words and phrases: tissue, assortment

60. Indicators affecting tissue structure?

Key words and phrases: tissue structure, fabric assortment

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From "Network technologies"

1. Elucidate the function of the bobbin winder mechanism in the Dornier loom ?

Key words and phrases: (rope, tissue, compaction mechanism, batan)

2. What is the principle of the special batan mechanism for knitting ring fabrics?

Key words and phrases: (rope, tissue, compaction mechanism, batan)

3. Explain the process of weaving and wrapping ?

Key words and phrases: (weave, loom, traction, winding, goods shaft)

4. What is the function of tissue adjusters?

Key words and phrases: (weave, loom, tension, adjuster)

5. Name the loom mechanisms involved in the location of the weft thread in the fabric ?

Key words and phrases: (weave, thread, adhesion, shearing)

6. What are the types of fabric adjusters chosen based on ?

Key words and phrases: (weave, loom, tension, adjuster)

7. How do negative tissue adjusters work?

Key words and phrases: (weave, loom, tension, adjuster)

8. List the types of defects that occur due to the failure of fabric adjusters ?

Key words and phrases: (texture, loom, tension, adjuster, defect)

9. Tell the principle of operation of electronic fabric adjuster of Somet loom.

Key words and phrases: (weave, loom, tension, adjuster)

10. On what principle does the electronic tissue adjuster work?

Key words and phrases: (weave, loom, tension, adjuster)

11. What are the duties of the goods manager ?

Key words and phrases: (texture, rolling, wrapping, speed, tension)

12. Name the types of motion transmission to the textile winding shaft ?

Key words and phrases: (tissue, stock, mobility, defect)

13. Explain the process of casting by pneumatic and hydraulic methods ?

Key words and phrases: (weft, homuza, shuttle, pneumatic, hydraulic)

14. What are the brands of foreign pneumatic and hydraulic looms?

Key words and phrases: (weft, homuza, shuttle, pneumatic, hydraulic)

15. What mechanisms of the loom can be used to change the density of the warp thread?

Key words and phrases: (thickness, density, speed, tension, sinking)

16. Describe STB-4-180-KN18-01, STB-4-220PU machines?

Key words and phrases: (tool, fabric, batan mechanism, fabric width, rope casting method)

17. Explain the working principle of air (pneumatic) looms.

Key words and phrases: (rope rope, homuza, pneumatic, machine)

18. What fabrics are woven on rapier looms ?

Key words and phrases: (rapira, tissue, tooth, machine)

19. What important information is given in the classification of Zulser (Switzerland) shuttleless looms ?

Key words and phrases: (rope, shuttlecock, weaving, loom, homuza)

20. Name the range of fabrics woven on multi-arm looms ?

Key words and phrases: (rope, homuza, weaving, loom)

21. What is the peculiarity of the cloud tissue production technology?

Key words: (cloud gas, technology, equipment, finishing, knitting)

22. What are the important aspects of wool tissue production technique and technology ?

Key words: (wool gassing, technology, equipment, finishing, knitting)

23. Explain the technique and technology of hair tissue production ?

Key words: (wool fabric, carpet, velour, velvet, technology, equipment, finishing, knitting)

24. Tell the scale of production and consumption of openwork fabrics ?

Key words: (open work fabric, guipure, mesh, technology, equipment, finishing, knitting)

25. Ring tissue production technology.

Key words: (folk gauze, towel, technology, equipment, finishing, knitting)

26. Carpet production technology .

Key words: (carpet, pile fabric, technology, equipment, finishing, knitting, jacquard)

27. How is the transmission and tensioning of tanda threads controlled?

Key words and phrases: (tensifier, strain gauge, tension)

28. Give information about transmission and tension mechanisms in the body.

Basic phrases: (tensifier, strain gauge, tension)

29. What is the principle of warp transmission in tanda adjusters ?

Basic phrases: (tensifier, strain gauge, tension)

30. How is controlled in warp brakes ?

Basic phrases: (tuner, strain gauge, traction, brake)

31. Explain the relationship between the radius of the weaving bobbin and the thread tension.

Basic phrases: (weave, weight, diameter, weaving bobbin, tension)

32. What types of brakes are there?

Basic phrases: (brake, body, automatic, mechanical, electronic, sensor)

33. What are the reasons for changing the tension of the thread in the body?

Key words: (body, tension, control, speed, mechanism)

34. Explain the tissue defects that result from the failure of the threading and transmission mechanisms of the body ?

Basic phrases: (body, tissue, defect, machine, fault)

35. Explain the importance of continuously supplying the loom with a variety of warp threads ?

Basic phrases: (tool, rope, homuza, tube, rewinding, bobbin)

36. What are the mechanisms that control the loom ?

Basic phrases: (tissue, thread, body, shearing, control, measurement)

37. Name the types of warp controllers?

Basic phrases: (tanda, control, thread count, interrupt, signal)

38. Analyze the differences between mechanical and electric rope controllers ?

Basic phrases: (fault, break, defect, mechanical, electronic)

39. Drive and brake of the loom explain the function of?

Basic phrases: (weaving, loom, handling, engine, brake)

40. What are the ways to move the machine's crankshaft ?

Basic phrases: (tool, movement, engine, forward movement)

41. Explain that it does not operate modern looms ?

Basic phrases: (machine, movement, engine, forward movement)

42. Elucidate the factors of machine tool speed change by computer ?

Basic phrases: (program, machine, speed, weave, shear, ratio)

43. The quality of the tissue and how it is controlled ?

Basic phrases: (tissue, standard, raw tissue, control, machine)

44. Explain the causes of tissue defects ?

Basic phrases: (failure, defect, tissue, standard, prevention)

45. Explain the types and causes of tissue defects ?

Basic phrases: (texture, standard, comparison, benchmark, defect)

46. What is the importance of tissue quality control?

Basic phrases: (texture, standard, comparison, benchmark, defect)

47. Elucidate the factors of raw tissue quality inspection and evaluation ?

Basic phrases: (texture, standard, comparison, benchmark, defect)

48. Evaluation of tissue defects by points ?

Basic phrases: (texture, standard, comparison, benchmark, defect)

49. Explain the functions of sorting, cleaning and measuring machines ?

Basic phrases: (texture, sorting, cleaning, size, length, trim)

50. How the modern sorting, cleaning and measuring process is carried out ?

Basic phrases: (texture, sorting, cleaning, size, length, trim)

51. Explain the five main processes of tissue formation with a schematic illustration?

Basic phrases: (picking, weaving, sorting, finishing, process)

52. Define tissue?

Basic phrases: (weave, fiber, warp, horizontal, vertical, yarn direction)

53. Tell the sources of the history of weaving ?

Basic phrases: (textile, branch, shearing, clothing)

54. The history of the first looms ?

Basic phrases: (Europe, weaving, loom, handicraft)

55. Development of textile industry in Uzbekistan ?

Key words: (textile products, raw material processing, population needs)

56. Types of looms ?

Basic phrases: (textile, automatic, pneumatic, hydraulic, shuttle)

58. What kind of machine tools are used for casting ropes?

Basic phrases: (moki, tube, micromoki, homuza)

59. Analyze the disadvantages of the mokili rope throwing method ?

Basic phrases: (texture, density, thinness, defect)

60. Analyze warp and loom speeds as a function of fabric width ?

Basic phrases: (machine speed, fabric, rope, movement)

61. Explain the advantages and disadvantages of the dwarf slingshot method ?

Basic phrases: (rope, tissue, performance, loom, flaw)

62. What needs to be done to develop dwarf handlooms ?

Basic phrases: (improvement, weaving, loom, perspective)

63. What kind of machines is used to throw a rope with a rapier to a homuza ?

Basic phrases: (homuz, rapier, argoq)

64. Explain the advantages and disadvantages of rapier throwing ?

Basic phrases: (homuz, rapier, rope, defect, break)

65. In what machines are pneumatic rope throwing systems used?

Basic phrases: (railroad, pneumatic, systems)

66. What are the characteristics of the hydraulic casting method?

Basic phrases: (water drops, streak, tan, blemish)

67. What is the process of inspecting and evaluating raw tissue quality?

Basic phrases: (texture, standard, comparison, benchmark, defect)

68. Evaluation of tissue defects by points is done according to spots in the boil ?

Basic phrases: (texture, standard, comparison, benchmark, defect)

69. Sorting, cleaning and measuring machines work on the principle ?

Basic phrases: (texture, sorting, cleaning, size, length, trim)

70. What kind of innovation does the modern sorting, cleaning and measuring process rely on?

Basic phrases: (texture, sorting, cleaning, size, length, trim)

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